# **Travelling Irrigators**



### THIS CHECKLIST

This is a minimum list of checks of travelling irrigators that should be made before the irrigation season starts.

#### BE SAFETY CONSCIOUS – ELECTRICAL, HEIGHT AND MECHANICAL HAZARDS PRESENT.

Checks include structural and mechanical checks of the structure, and performance checks of water flow, nozzle delivery and pressure. It can be helpful if two people work together to perform checks.

#### • Begin the checks with the machine turned off

- Ensure the electrical isolator switch is tagged/locked to prevent accidental starting.
- Observe the state of the machine, looking for damage or wear and tear.
- Tighten, adjust, maintain or replace components as required.

#### Make checks with the system running

- Consider which aspects required qualified expert (e.g. electrical).
- Ensure the irrigator travel path is clear before starting the machine.
- Check the operation of the machine, drive system and nozzles.

#### Check system calibration

- Ensure the depth and uniformity of application are as expected.

Many items can be fixed on-farm. Others require specialist skills or equipment. Tick the check boxes as each item is found OK. Make notes on the checklist overleaf against items requiring follow-up attention.

#### OTHER RESOURCES

#### **System Operation Manual**

Every system should be supplied with a system operation manual. Read it and follow instructions. The manual may include extra checks not listed here. It will give more detail than this checklist including information specific to your system.

#### **Other Checklists**

This checklist is only for travelling irrigators themselves. Irrigation New Zealand has additional checklists for the water supply system (intakes, pumps and mainlines) and for other irrigation types. See www.irrigationnz.co.nz

#### **Calibration Guidelines**

IRRIG8Lite software and IRRIG8Quick system calibration guidelines and worksheets for travelling irrigator systems can be downloaded from www.pagebloomer.co.nz/resources.

PRE-SEASON CHECKLIST			
Checks comp	oleted by:		- IRRIGATION
Signature: Date:			NEW ZEALAND
SYSTEM OFF CHECKS (SYSTEM NOT RUNNING)		SYSTEM ON CHECKS (SYSTEM RUNNING)	
Component	Check	Component	Check
Safety	☐ Electrical isolator and motor switches are tagged/locked	Hose reel and cable reel	<ul><li>Reel turning smoothly</li><li>Hose or cable winding in correctly</li></ul>
Hose reel and cable reel  Gun cart	<ul><li>Structure condition, corrosion or damage</li><li>Wheel lug bolts, tyre condition</li></ul>		Inlet pressure gauge – replace if necessary
	<ul><li>and pressure</li><li>Gearboxes, drive shafts – lubricate as required</li></ul>		Inlet pressure – preferably at furthest hydrant
	Cable winch action and ratchets	Drag hose	Turbine functioning
	Tighten all bolts, check pins	Gun cart	Cart moving correctly
	Lubrication, grease (see manual)	Drag hose	Inlet pressure – replace gauge if necessary
	Seals and flanges  Structure condition, corrosion		■ No leaks
	or damage		☐ No leaks
	Wheel lug bolts, tyre condition and pressure		Not mis-shapen
	Tighten all bolts, check pins	Sprinklers	Each sprinkler is turning correctly
	Condition of other connections		and cage not damaged
	Lubrication, grease (see manual)		<ul><li>No leaks, repair or replace as necessary</li></ul>
	Seals and flanges	Gun	Pressure above last sprinkler,
	Rotating boom turntable not worn, allows free turning		above pressure regulator if fitted  Operation
Drag hose	<ul> <li>Hose condition for wear, kinks or other damage</li> </ul>		Gun angles are correct, switches

## direction at right locations Boots – tighten bands if necessary Control unit Correct functioning Nozzle orifice condition – replace **Sprinklers** if wear detectable Other Ensure rotating nozzles are free turning and cages not damaged Splash plate, angle, alignment Components for looseness, freedom of movement Outlet nozzle orifice condition replace if wear detectable Electronic controls and battery charge Before starting: Ensure nothing is Prepare to start parked in front of the irrigator